Designed for the serious racer or the weekend enthusiast who just wants the very best; the Professional is a true hi-performance bicycle. The latest advancements in frame design and materials including investment cast lugs and fork crown have been combined with Tange Champion No. 2 double-butted chrome-moly tubes and the finest components available to create a truly responsive thoroughbred.

**FRAME:** FRAME SIZES: 52, 55, 58 & 61cm.  
**MAIN TUBING:** Tange Champion No. 2 Chrome-moly double-butted throughout.  
**LUGS:** Elisha lost wax.  
**SEAT & CHAIN STAYS:** Tange Champion No. 2, oval chainstay.  
**SEAT POST:** Seamless square tube.  
**STEEL ENGRAVED:** FRONT FORK: Chrome-moly R150 bent.  
**FORK CROWN:** Marush original lost wax with reinforcing tangs, with KANGAROO engraved.  
**ENDS:** Tange Superbe Pro forged.  
**BRAZING:** Brake cable tunnels on top tube/derailleur cable guides under bottom bracket/derailleur cable slot.  
**CHAINS:** Tange Superbe Pro shift lever bosses on down tube/Squared edges on forged ends/Vertical cut on seat & chainstay lugs/ends/Reinforced bridges on seat & chainskay set of water bottle mounts.  
**FITTINGS:** Recessed brake mounting bolt/Chain ring on right seatstay.  
**HEADSET:** Falcon alloy sealed mech.  
**CHROMED:** Axle faces on forged ends.  
**TIRES:** Wolber International 275g tubular, Presta valve.  
**RIMS:** Mavic Monthiery Route alloy tubular 36 holes.  
**HUBS:** Tange Superbe alloy small flange QR.  
**SPOKES:** 14-15G butted, stainless steel.  

**FRONT DERAILEUR:** Tange Superbe.  
**REAR DERAILEUR:** Suntour Superbe.  
**SHIFT LEVER:** Suntour Superbe Pro down tube.  
**CRANKSET:** Sugino AS one-piece forged.  
**FREEWHEEL:** Suntour New Winner 13-22T 6-speed gold.  
**CHAIN:** Tange Superbe Pro 110 links gold.  
**PEDALS:** Mks Esquartz with integral alloy toe clips & straps.  
**SADDLE:** Fujita Professional Seamless King.  
**Elastic tap.**  
**SEAT PILLAR:** SR CT-P5 Laprade alloy 7 1/4", Chrome-moly alien key binder.  
**HANDLEBAR:** Nitto Mod 55 400mm/29mm alloy.  
**CABLES:** Suede tape white.  
**STEM:** Nitto Pearl alloy.  
**BRAKES:** New Gran-Compe 400 alloy sidepull, QR & tire guides.  
**BRAKE LEVERS:** New Gran-Compe 202 drilled levers with rubber hoods, crystal outer.  
**ACCESSORIES:** MARUSHI plastic water bottle/Alloy bottle cage/Prima SLC frame-fit pump alloy chromed/CPSC reflectors/touch-up paint/Rim cement.

**WEIGHT:** 21.9 lbs.

**DIMENSIONS ARE IN MM:**

```
Dimensions are in mm.

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**PEARLIZED SILVER (S-11)**
Whether riding your next Triathlon or beating your personal best on the latest Century ride, it’s hard to exceed the performance of this bicycle. All the features the competitive cyclist requires: double bottle braze-ons, recessed brake bolts, braze-on pump peg, a truly race-worthy frame built of Tange Champion No. 2 chrome-moly tubes and the new SunTour Cyclone Mark II derailleur system to highlight an unbeatable selection of components.

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**Dimensions are in mm.**

![Dimensions Diagram]

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**FRAME**: FRAME SIZES: 52, 55, 58 & 61cm.
MAIN TUBING: Tange Champion No. 2 Chrome-moly double butted throughout. LUGS: Tange Champion.
FORK CROWN: Maruishi original lost wax with reinforcing tangs, with MARUISHI engraved.
ENDS: SunTour Superbe Pro forged.
BRAZE-ONS: Brake cable tunnels on top tube/Derailleur cable guides under bottom bracket/Derailleur cable stop under chainstay/SunTour Superbe shift lever bosses on down tube/Vertical nut on seat & chainstay tip ends/Reinforced bridges on seat & chainstays/2 sets of water bottle mounts, reinforced/Recessed brake mounting bolt fittings/Chain hanger on right seatstay/1 pump peg.
HEADSET: New Falcon Sealed mech.
TIRES: IRC RoadLite 700 x 25C skinwall 100psi.
Presta valves.
RIMS: Araya 26A alloy 700C 36 holes.
HUBS: SunTour BH-4600 sealed bearing small flange alloy QR 36 holes.
SPRAKS: 34-120 butted, Stainless steel.
FRONT DERAILLEUR: SunTour Cyclone Mark II.
REAR DERAILLEUR: SunTour Cyclone Mark II.
SHIFT LEVER: SunTour 3350 shifter lever, crystal outer.
CRANKSET: SR AE100 one-piece forged 53 x 42T = 170mm. Sugino Sealed mech. B.B.
FREELWHEEL: SunTour New Winner 13 22T 6-speed gold.
CHAIN: SunTour Superbe 110 links gold.
PEDALS: MKS Esquartz 102 with integral alloy toe clips & straps.
SADDLE: Fuji Swiss Seely saddle, leather top.
SEAT PILLAR: SR CT-P5 Laprade alloy 7 1/2.
Stem: Maruishi alloy key binder.
HANDLEBAR: SR World Custom 390mm/420mm alloy, OGK cushion tape white.
STEM: SR Royal 2 alloy.
ACCESSORIES: MARUISHI plastic water bottle/Alloy bottle cage/CPSC reflectors/Touch-up paint.
WEIGHT: 22.4 lbs.
A close cousin to the Professional and Competition, this highly spirited and lightweight machine will stand the test of any competition and the sealed mechanism headset, bottom bracket and hubs give it the versatility to weather almost any conditions. The exciting New 600EX components from Shimano combine with the Ishiwata 022 double-butted chrome-moly frame to produce another Maruishi champion.

**ORIGINAL SPORTS FRAME**

**GALAXY BUTTED FRAME TUBES**

**DIMENSIONS ARE IN INCHES.**

As the name suggests, this model offers an excellent balance of components and design that result in a highly responsive bicycle. Highlighted by the Ishiwata 022 double-butted frame, this model includes the new Suntour Cyclone derailleurs and many of the features found on the more expensive racing models. But it doesn’t just look like a racing bicycle, it rides like one.

Dimensions are in inches.

TIRES: IRC Roadcuit 700 x 23C skinwall 100ps. Presta valves.
RIMS: Araya 20A alloy 700C 36 holes, black anodized.
HUBS: Suzo GSH SQ alloy small flange OR 36 holes, New Sealed mech.
SPKES: 1/2 stainless steel.
FRONT DERRAILLEUR: Suntour Cyclone. REAR DERRAILLEUR: Suntour Cyclone. SHIFT LEVER: Suntour Cyclone down tube, crystal outer.

CRANKSET: Sugino DGS one-piece 52 x 42T x 170mm alloy.
FREEWHEEL: Suntour PK-6000 12-24T 6-speed gold.
CHAIN: C&L Lower 410 small gold links.
PEDALS: KTM ProVic II A alloy with toe clips & straps.
SADDLE: Felt anatomic, vinyl top.
SEAT PILLAR: SR CT-3SE alloy 7 Fl black flutes, allen key binder.
HANDLEBAR: SR CTD alloy, 300mm/420mm.
CABLES: shiny tape. CABLES: SKT-50 CT alloy.
BRAKES: Dia-Compe DX-500N alloy sidestand, OR & SR brake guides. BRAKE LEVERS: Dia-Compe '87 drilled levers with rubber hoods, crystal outer.
ACCESSORIES: CFSG reflections/touch-up paint.
WEIGHT: 23.1 lbs.
An unparalleled grand touring bicycle! The 40 hole rear wheel of the TA18 lets you know that this machine is meant for the open road. The low-mounted front pannier braze-ons, cantilever brakes, rear rack, Kevlar belt tires, sealed mechanism, bottom bracket and sealed bearing hub let you know this bicycle is designed to handle the heaviest loads and the toughest conditions with ease. But the weight won't be from the bicycle, the foundation of this model is the Ishiwata 022 double-butted chrome-moly frame and it's fitted with the finest light alloy touring components available.

Built for the touring enthusiast who only has eyes on the next hill, the TA15 is built every bit as rugged as the TA18 but without the frills. Weight, strength, stability, and handling were all considered in selecting the proper balance of components to fit this model's chrome-moly double-butted frame.

The top of the Roadace family, the RX-7 is an exceptionally lightweight sport model with all the style of a racing machine but the ride you expect for around town, commuting and weekend jaunts. This model offers the comfort of an anatomic saddle, the smooth shifting of the Shimano 105 derailleurs and the speed of $27 \times 1-1/8''$ skinwall, high pressure tires as part of a perfect balance of componentry.

**ORIGINAL SPORTS FRAME**
- Buttet Frame Tubes

**FRAME:**
- FRAME SIZES: 19'', 21'', 23'', 25'', 27''
- PANELING: Head tube.
- TIRES: IRC 27'' x 1-1/8'', skinwall 100 psi, Schrader valves.
- RIMS: Araya 164G alloy 27'' x 1-1/4'' 36 holes.
- HUBS: Shimano alloy small flange 36H.
- SPOKES: 140 stainless steel.
- FRONT DERAILLEUR: Shimano 105.
- REAR DERAILLEUR: Shimano 105.
- SHIFT LEVER: Shimano 105.
- CRANKSET: SR SAG-100 alloy one-piece cotterless.
- PEDALS: SR SP-154 alloy with toe clips and straps.
- SADDLE: Multi-anatomic, small frame.
- SEAT PILLAR: SR CP-555 alloy fluted, Allen key binder.
- HANDLEBAR: SR CTD alloy raised 390mm/420mm, Calrose shiny tape. STEM: SR CT alloy.
- BRAKES: Dia-Compe QS-200N alloy sidepull, QR & tire guides. BRAKE LEVERS: Dia-Compe 152 drilled brake with mimee brake, crystal outer.
- ACCESSORIES: CPS reflector/Stainless stee chainstay guard/Spoke disc 7075 resail touch-up paint.
- WEIGHT: 24.0 lbs.

**DIMENSIONS:**
The heart of the RX-6 is its chrome-moly double-butted frame. Combining strength and durability with lightness, this sport model was engineered for miles of enjoyable riding. A comfortable anatomic saddle and smooth shifting SunTour ARX derailleur accent a combination of components that offers an excellent value.


Front derailleur: SunTour ARX GT, Shift lever: SunTour FLW down tube, shift lever: SunTour FLW down tube, crystal outer.

CRANKSET: Sugino 3VT one-piece alloy counterless crankset arms: 52 x 42T = 185/170 mm.

FREEROLLER: SunTour Perfect 14-30T 6-speed brown.

CHAIN: DID K4 iridescent black.

PEDALS: SR SP-154 alloy.

SADDLE: Sela Italia anatomic, vinyl top.

SEAT PILLAR: SR CTP6 alloy, alien key binder.

HANDLEBAR: CTD alloy, matte 380 mm/420 mm, Cateye shiny tape.

STEM: SR-2H alloy.

BRAKES: Dia-Compe DC-5000 self-centering alloy sidepull, suited for rim brake usage. SunTour with QR’s, rubber hoods, crystal outer.

ACCESSORIES: CPSK reflectors/Stainless steel chainstay guard/Spoke disc 7/8” resin Touch-up paint.

WEIGHT: 24.8 lbs.
The chrome-moly double-butted frame is a feature usually found only on more expensive 'top-line' models and the RX-5 offers even more value in its component selection. The new Shimano Z components were developed to provide ease of maintenance along with smooth operation and here again you'll find the comfort of an anatomic saddle.

**RF5 Roadace**

- **Front Fork**: Hi-tension steel. **Fork Crown**: A.DV. **Ends**: Forged front, stamped rear. **Braze-ons**: Brake cable tunnels on top tube, 3 rings for Mixte/Deorell cable stop on chainstays. **Shift lever** stop on down tube/Mixer handle mounts. **Headset**: Tange MASU.
- **Tires**: IRC 27 x 1-1/8" gumwall 100psi. Schrader valves.
- **Rims**: Araya SP-30 alloy 27 x 1-1/4" 36 holes.
- **Hubs**: Suzue alloy small flange QR front, nutted rear.
- **Spokes**: 145 U-p.
- **Front Derailleur**: Shimano 2202. **Rear Derailleur**: Shimano 2501. **Shift Lever**: Shimano 2405 stem mount, crystal outer.
- **Crankset**: SR SAC-659 alloy hollowless crank arms 170mm with chain guard.
- **Freewheel**: Shimano "4-26T" 5-speed back.
- **Chain**: DID 114 links black.
- **Brake Levers**: Shimano SLM-110 alloy.
- **Saddle**: Sella Italia anatomic, vinyl top.
- **Seat Pillar**: Stainless steel 5", 7" Mixte, alien key.
- **Handlebar**: Kusuki steel handle with alloy sleeve, Cafe style tape for Mixte, alloy flat. **Grip**: 2-10 grips for Mixte. **Stem**: S-Win AH alloy.
- **Brakes**: Shimano 2640 alloy sintered. **Shift Lever**: Shimano 2604 alloy with safety levers for Mixte, alloy pull handle for Mixte, crystal outer.
- **Accessories**: CPGC, reflectors, Mylar chainstay guards. **Spoke disc**: 7/8" resin. **Touch-up paint.**
- **Weight**: 26.4 lbs.

**LM5 Ladyace**

- **Burgundy** (C-12) for Mixte

**Dimensions are in inches.**
A dependable and durable all-purpose sports model, the RX-4 is a thoughtful combination of economy and quality. The strength of chrome-moly frame tube, the durability of high pressure gumwall tires, and the dependability of Suntour derailleurs are just some of the features making this bicycle a real value.

**RX4**

**Roadace**


**Tires:** IRC 27" x 1-1/4" gumwall 90psi. Schrader valves.

**Rims:** Araya steel chrome 37" x 1-1/4" 36 Sp 6-hole.

**Hubs:** Nakano steel, nutted.

**Spokes:** 14G U-cip.

**Front Derailleur:** Suntour Spirit. Rear Derailleur: Suntour Pro. Shift Lever: Suntour 3-speed stem-mount, crystal cut.

**Crankset:** SR CTC-55G alloy bottomless crank arms.

**Freewheel:** Suntour Perfect H-28T 6-speed black.

**Chain:** DID 112 links black.

**Pedals:** K/K7 RT-El steel.

**Saddle:** 170 type vinyl top, 190 type Ladies.

**Seat Pillar:** Steel 9", 7" Ladies, allen key binder.

**Handlebar:** Steel main, cushion grips for Men. Steel Flat. CA 50 grips for Ladies. STEM: 6. Win-AH alloy.

**Brakes:** Shimano 2546 alloy sidepull, nutted.

**Brake Levers:** Shimano C-204 alloy with safety levers for Men. alloy popular levers for Ladies.

**Accessories:** CPEC reflector/Spoke disc 7 1/2" resin. Without touch-up paint.

**Weight:** 29.5 lbs.

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**LL4**

**Ladyace**

**Frame:** Azure Blue (B-15), Fire Red (R-32), Gun Gray (S-5).

**Dimensions:** Dimensions are in inches.

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**Weight:** 29.3 lbs.
PROFILE

Japan's oldest and leading manufacturer of bicycles. MARUISHI Cycle is one of the largest bicycle manufacturers in Japan, and has an annual capacity of 1,000,000 bicycles. In 1884, MARUISHI imported bicycles for the first time into Japan and became the pioneer of bicycles. MARUISHI developed the original complete line of bicycles. Today, MARUISHI's sales force is highly rated in the industry, with 15 offices and 4 factories throughout Japan and a wholly owned subsidiary in the United States. All MARUISHI bicycles are precision engineered and are being manufactured under the strict quality and safety controls of the Japanese Vehicle Inspection Association. MARUISHI has been awarded many prizes both domestically and internationally for design and durability. MARUISHI's quality bicycles have been exported to every corner of the world for more than 50 years. MARUISHI's longevity of over 90 years is said to be the "virtual history" of Japan's bicycle manufacturing industry.

Note: MARUISHI's symbol mark, the "Kangaroo" had the same meaning as "bicycle" in the past. It came from a story that an old British gentleman, wearing a swallow-tailed coat, riding on a dated bicycle looked like a "Kangaroo" running in the field. Now the "Kangaroo" represents MARUISHI's policy TO REMAIN ONE JUMP AHEAD OF OUR COMPETITORS.

LIMITED WARRANTY

MARUISHI CYCLE USA warrants its bicycles to be free from all defects in workmanship and materials under normal use, without time limit as expressed under this warranty. Each MARUISHI bicycle must be fully assembled by an authorized MARUISHI dealer, at the time of purchase. All warranty claims must be presented to the dealer from whom the bicycle was purchased or any authorized MARUISHI dealer. If upon MARUISHI examination it is determined that replacement is justified, MARUISHI will replace the defective part at no cost, except transportation and labor costs, if any. Notice: This warranty does not cover failure or damage due to: normal wear and tear, accident, abuse, negligence, improper fit, improper assembly, alteration or maintenance by any other than an authorized MARUISHI dealer. In no event shall MARUISHI, its agents or dealers be liable to the purchaser of its bicycle, or to third parties for any incidental damage, consequential damage or personal injury, due to its use. Some states do not allow the exclusion or limitation of incidental or consequential damages, so, the above limitations or exclusions may not apply to all purchasers. This warranty gives the purchaser specific legal rights and the purchaser may have other rights which may vary from state to state.

MARUISHI CYCLE USA

MARUISHI CYCLE USA
3434 West Sixth Street, Suite 204
Los Angeles, CA 90020

* Specifications subject to change without notice.
* Note that there may be slight product color variations from colors printed in this catalogue.